



Dart Aerospace Ltd.
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D3536-25
Job Sheet 197120



Part No: D3536-25

Job Qty: 10 pcs

Part Name: Gasket Center



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/28/19

Job Tracking No:

Due Date: 6/28/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV A IPP Rev:A New Issue 07-02-14 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DASSign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	10 pcs	6/28/19	6/28/19	0.02	0.41	Waterjet - Flow		69 6/28/19
110	QC 2	10 pcs	6/28/19	6/28/19	0.00	0.00	QC 2 - 1		9-89
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	DAS
				QC 2 - 69	JUN 28 2019
120 QC 8	10 pcs	6/28/19	0.00 0.00	QC 8 - 12	9-89
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	DAS
				QC 8 - 67	JUN 28 2019
				QC 8 - 1 (A)	68
				QC 8 - 47	9-89
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
130 Packaging 3-1 - Stock - B4B	10 pcs	6/28/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	

				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	10 pcs	6/28/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	JUL 05 2019
				QC 21 - SA - 53	

Part Op **110** - (QC2- Inspect parts off machine FAI/FAIB)
 Descriptions: **120** - (QC8- Inspect parts - second check)
130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release)

DAS
70
 9-89

ST183

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
MNEO60S.063	Neoprene Sheet 0.063	5.9560 sf (.5956 ea)	100-Waterjet - Flow - 1	S165308

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	MNEO60S.063	6	343	0

Part Specifications
Specifications could not be found.

DART AEROSPACE LTD		Work Order:	
Description: Gasket		Part Number:	D3536-25
Inspection Dwg: D3536 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**
☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
21.80	+/-0.030	21.80			DC-02	
16.35	+/-0.030	16.35				
10.90	+/-0.030	10.90			Tape	
5.45	+/-0.030	5.45				
6.00	+/-0.030	6.00				
6.75	+/-0.030	6.75				
12.75	+/-0.030	12.75				
1.89	+/-0.030	1.89				
0.30	+/-0.030	0.30				
0.30	+/-0.030	0.30				
Ø0.19	+0.005/-0.001	0.19				

Measured by: JRB 6/28/19	Audited by: DAS 68	Prototype Approval:	N/A
Date:	Date: JUN 28 2019	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.06.13	New Issue	KJ/JLM	



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Container No: S194805



Part: D3536-25

Job No: 197120

Serial No/Batch: S194805

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/28/19